

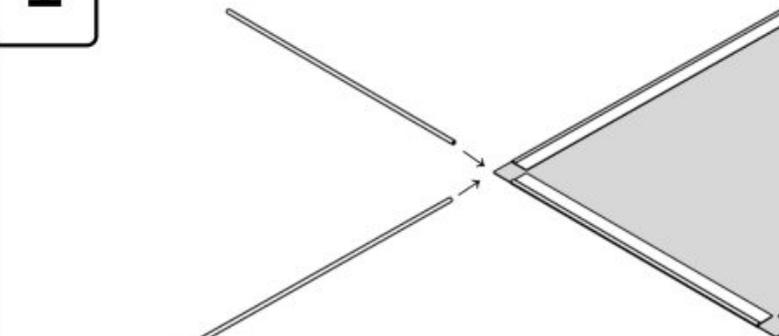
**Tools Needed:** Phillips Screwdriver, 7/16" or adjustable wrench, flat surface to work on (table preferred)

**Parts List**

- (1) Fabric Mat
- (4) 1/4" Black Fabric Rods - 2 Long/2 Short (non-vinyl fabric only)
- (4) 1 5/8" Slotted Rails - 2 Long/2 Short
- (4) Top Corner Bracket, (4) Bottom Corner Bracket

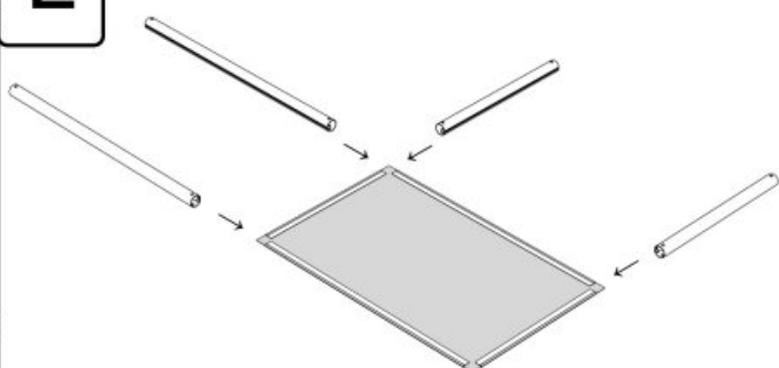
- (8) Corner Screws, (8) Corner Nuts
- (8) Lock Washers (Alum. Beds Only)
- (4) Leg Set Screws (Alum. Beds Only)
- (4) Legs, (4) Leg Caps

**1** \*Not needed for 40oz Vinyl fabric.\*



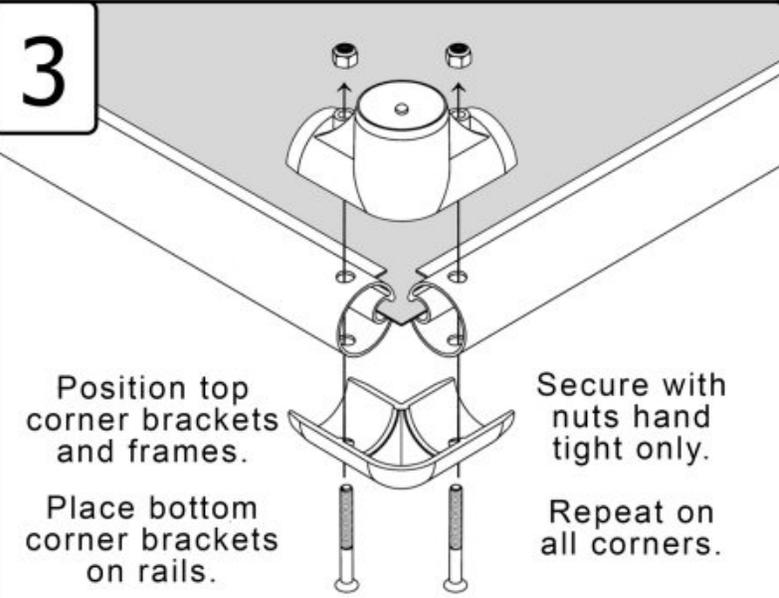
Insert 1/4 black fabric rods into stitched sleeves on each edge of the fabric.

**2**



Lay fabric hems up on flat surface. Attach frame rails to fabric by inserting fabric edge into frame slot.

**3**



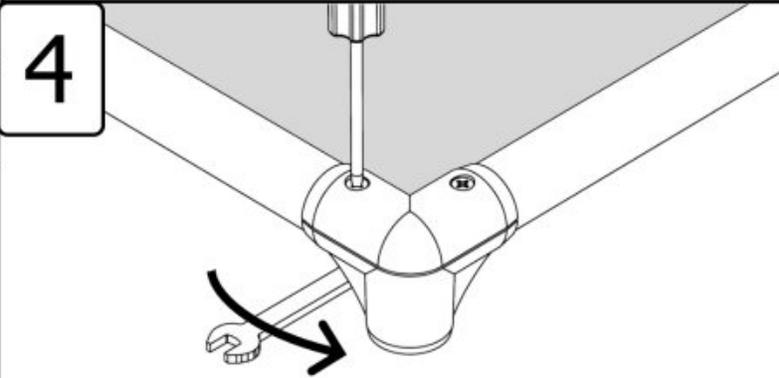
Position top corner brackets and frames.

Place bottom corner brackets on rails.

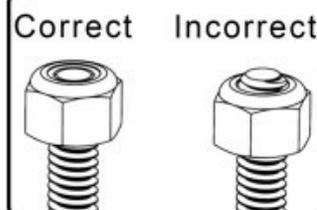
Secure with nuts hand tight only.

Repeat on all corners.

**4**



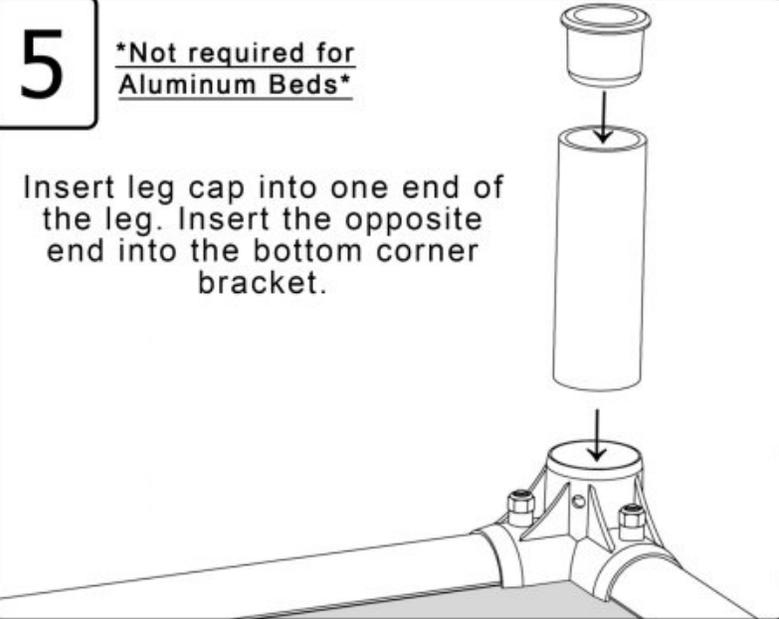
Flip bed face up. Use wrench to tighten nut while holding the screw in place with screwdriver. **DO NOT** over tighten nuts as this may weaken the corner brackets.



**5**

\*Not required for Aluminum Beds\*

Insert leg cap into one end of the leg. Insert the opposite end into the bottom corner bracket.



**6**

\*For Aluminum beds only\*

Insert leg setscrew into the setscrew hole. Tighten until screw is fully seated.

